

Date: Tuesday, 03/04/2007 3:08:26 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-698
Job Number	: 31577		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: Z_CUSTOM
This Issue	: 03/04/2007	Drawing Number	: IIN 412-698
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i>	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: _____	Due Date	: 10/04/2007
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE PER DRWG(S)

INDICATE MAT'L, QTY AND B/N
OF ALL PARTS

CR 3243	4-4	M104252	29
	4-5	M104252	28
	4-6	M104252	
CR 3242	4-5	M104194	32
MS21069-5		M104214	2
MS20426 4-4		M1021	4
Gas STRUT B8235-565-150N ^{D3552-11}		3/M104080	1
Pro seal p/s 890 B 1/2		M102387	
Ball STUD D36221		M32053	509
			2

FOR ENGINEERING USE ONLY

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Job Completion



QC21 Final inspection w/o relate *07105/30*

Date: Wednesday, 30/05/2007 11:13:46 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 31577	Customer	: Dart Aerospace Ltd.
Estimate Number	: 10804	DWG Name	: D412-698
Purchase Order #	:	Part Number	: Z_CUSTOM
Complete Date	: / / : : AM	DWG Number	: IIN 412-698
		Rev.	:

DUE DATE	ORDERED	DELIVERED
10/04/2007	1	0

1.0 SMALL FAB 1 Internal Operation

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
04/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	2.50	\$59.18	2.50	78.11
09/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	7.00	\$165.69	7.00	218.71
10/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	3.50	\$82.85	3.50	109.36
10/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	2.50	\$59.18	2.50	78.11
11/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	9.00	\$213.03	9.00	281.20
12/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	3.00	\$71.01	3.00	93.73
12/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	3.50	\$82.85	3.50	109.36
16/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	0.50	\$11.84	0.50	15.62
17/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	1.50	\$35.51	1.50	46.87
27/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	3.00	\$71.01	3.00	93.73
30/04/2007	ARMI01: Armitage, Russel Mark	Run	0.000	8.50	\$201.20	8.50	265.58
01/05/2007	ARMI01: Armitage, Russel Mark	Run	0.000	7.50	\$177.53	7.50	234.33
02/05/2007	ARMI01: Armitage, Russel Mark	Run	0.000	4.00	\$94.68	4.00	124.98

Subtotal: QTD: 0 CTD: 0 56.00 \$3075.25

2.0 CR324344-RIVET INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
30/04/2007	LAVO01: Lavoie, Chantal	CR324344	100.000	\$62.12	Lot # 104252 Qty. 100

Subtotal: QTD: 0 CTD: 100 \$62.12

3.0 CR324345-RIVET INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
30/04/2007	LAVO01: Lavoie, Chantal	CR324345	100.000	\$64.48	Lot # 104252 Qty. 100

Subtotal: QTD: 0 CTD: 100 \$64.48

4.0 CR324346-RIVET INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
30/04/2007	LAVO01: Lavoie, Chantal	CR324346	100.000	\$106.00	Lot # 104252 Qty. 100

Subtotal: QTD: 0 CTD: 100 \$106.00

5.0 CR324245-RIVET INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
30/04/2007	LAVO01: Lavoie, Chantal	CR324245	100.000	\$54.57	Lot # 104194 Qty. 100
30/04/2007	LAVO01: Lavoie, Chantal	CR324245	0.000	\$0.00	

Subtotal: QTD: 0 CTD: 100 \$54.57

6.0 CR3213405-cherry rivet INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
17/04/2007	LAVO01: Lavoie, Chantal	CR3213405	24.000	\$13.20	Lot # 17907 Qty. 24
30/04/2007	LAVO01: Lavoie, Chantal	CR3213405	0.000	\$0.00	

Subtotal: QTD: 0 CTD: 24 \$13.20

Date: Wednesday, 30/05/2007 11:13:47 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 31577	Customer	: Dart Aerospace Ltd.
Estimate Number	: 10804	DWG Name	: D412-698
Purchase Order #	:	Part Number	: Z_CUSTOM
Complete Date	: / / : : AM	DWG Number	: IIN 412-698
		Rev.	:

7.0 CR3213406-cherry rivet INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
17/04/2007	LAVO01: Lavoie, Chantal	CR3213406	30.000		\$35.10	Lot # 17827 Qty. 30
Subtotal:		QTD: 0 CTD: 30			\$35.10	

8.0 MS20426AD44-Rivet INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
30/04/2007	LAVO01: Lavoie, Chantal	MS20426AD44	6.000		\$0.00	Lot # 1021 Qty. 6
Subtotal:		QTD: 0 CTD: 6			\$0.00	

9.0 MS210695-Anchor nuts INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
30/04/2007	LAVO01: Lavoie, Chantal	MS210695	2.000		\$8.42	Lot # 104214 Qty. 2
Subtotal:		QTD: 0 CTD: 2			\$8.42	

10.0 MS27039118-Screw INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
02/05/2007	LAVO01: Lavoie, Chantal	MS27039118	3.000		\$1.08	Lot # 12307 Qty. 3
Subtotal:		QTD: 0 CTD: 3			\$1.08	

		TIME	COST
Machine Time:		56.00	\$1749.69
Labor:		56.00	\$1325.56
Sub-contract (external Op.):			\$0.00
INVENTORY ITEM:			\$344.97
SUB-COMPONENT (SUB-JOB):			\$0.00
Total:			\$3420.22

COST PER UNIT: \$3420.22